

PRODUCT	QUANTITY
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TICO® Orange 640	24,80%
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TICO® Yellow 622	7,50%
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TICO® Red 655	2,05%
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HEUCODUR® Yellow G 9180	53,10%
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Iron Oxide Yellow	7,45%
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Iron Oxide Red	5,10%
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Pigment level calculated on solid binder: 23,7%

Paint system: alkyd melamine resin based on Alkydal F300/Maprenal MF650 and other stoving enamel systems

PRODUCT	QUANTITY
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TICO® Orange 640	25,12%
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TICO® Yellow 622	7,48%
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TICO® Red 655	2,06%
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HEUCODUR® Yellow G 9180	52,75%
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Iron Oxide Yellow	7,52%
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Iron Oxide Red	5,07%
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Pigment level calculated on solid binder: 26,9%

Paint system: 2K-Polyurethane, solvent based on Desmophen A365/Desmodur N3390