

PRODUCT	QUANTITY
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HEUCODUR® IR Green 5G	27,50%
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HEUCODUR® IR Black 940	26,00%
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HEUCODUR® IR Black 920	8,00%
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HEUCODUR® IR Blue 550	3,50%
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Titanium Dioxide	35,00%
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Pigment level 20%

Paint system: Alkyd Melamine baking enamel, 400 µm wet, 30 min at 130° C/266° F

® = Registered trademark of Heubach GmbH. Our process specific and application information are based upon our current knowledge. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.