

| PRODUCT | QUANTITY |
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| HEUCODUR® IR Blue 550 | 38,80% |
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| HEUCODUR® Blue 555 | 28,60% |
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| HEUCODUR® IR Black 950 | 10,20% |
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| Titanium Dioxide | 20,40% |
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| Pigment Violet 19 | 2,00% |
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Pigment level 20%

Paint system: Alkyd Melamine baking enamel, 400 µm wet, 30 min at 130° C/266° F

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