

Heubach formulation No. 381-10

09/08

FUNCTION	PRODUCT	PRODUCER	PBW
Aromatic-free medium oil alkyd	Halweftal B 53/50%	DSM	41.55
Drier	Octa-Soligen Calcium 4	Borchers	0.40
Thixotropic agent	Rheotix 240	Süd-Chemie	1.20
Premix.			
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	6.60
Flash-rust inhibitor	HEUCORIN® FR	Heubach	0.60
Anticorrosive pigment	Zinc oxide		2.10
Iron oxide red	Bayferrox 130 M	Lanxess	2.80
Carbon black	Flammruß 101	Degussa, today Evonik	0.05
Magnesium aluminium silicate	Plastorit M	Luzenac	7.00
Magnesium silicate	Talkum 10 M 2	Talc de Luzenac	3.50
Barium sulphate	Schwerspat C 101	Sachtleben	13.30
Mix.			
Rheology modifier	Tixogel MP 100	Süd-Chemie	0.50
Solvent	White spirit 145-200		5.70
Solvent	Shellsol A	Shell	7.20
Grind with a bead mill.			
Drying accelerator	Tungophen B n.v.	Bayer	0.70
Drier	Octa-Soligen Cerium 10	Borchers	0.40
Solvent	Shellsol A	Shell	5.80
Antiskinning agent	Ascinin R	Borchers	0.60
Add while mixing.			
			100.00
SPECIFICATIONS			
Solids in %			57.0

HEUCOPHOS[®] ZAM-PLUS / HEUCORIN[®] FR

in aromatic-free medium oil alkyd



Solvent based

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SPECIFICATIONS

PVC in %	29.5
PVC / CPVC	0.5
Vol.-% Anticorrosive pigment reg. pigment/filler	18.0

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