

Heubach formulation No. 299-05

05/03

FUNCTION	PRODUCT	PRODUCER	PBW
Short oil alkyd	Vialkyd AF 342n/60X	Vianova Resins, today Cytec	34.55
Aromatic hydrocarbon	Xylene		18.55
Rheology modifier	Bentone SD-3	Rheox, today Elementis	0.40
Drier	Octa-Soligen Calcium 10	Borchers	0.10
<b>Premix.</b>			
Anticorrosive pigment	HEUCOPHOS® ZAM-PLUS	Heubach	10.00
Barium sulphate	Albaryt	Sachtleben	18.25
Magnesium silicate	Finntalc M10 E	Finnminerals, today Mondo Minerals	10.80
Titanium dioxide	Kemira 650	Kemira	6.00
<b>Grind.</b>			
Lead-free drier	Octa-Soligen Drier 173	Borchers	1.10
Antiskinning agent	Borchinox M 2	Borchers	0.25
<b>Add components separately while mixing.</b>			
			<b>100.00</b>
<b>SPECIFICATIONS</b>			
PVC in %			40.5
PVC / CPVC			0.7
Solids in %			67.0
Vol.-% Anticorrosive pigment reg. pigment/filler			22.0

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