

Heubach formulation No. 245-01

06/00

FUNCTION	PRODUCT	PRODUCER	PBW
Short oil alkyd	Halweftal B 33/60X	Hüttenes Albertus, today DSM	29.95
Polyester	Haftaraz LTW/ 60 X	Degussa, today Evonik	2.30
Drier	Octa-Soligen Calcium 4	Borchers	0.50
Premix.			
Aromatic hydrocarbon	Xylene		2.60
Wetting agent	Fisantrol U/1	Hüttenes Albertus, today DSM	0.20
Rheology modifier	Bentone 34	Elementis	0.30
Mix until uniform paste prior to addition.			
Anticorrosive pigment	HEUCOPHOS® ZPO	Heubach	7.75
Iron oxide yellow	Bayferrox 3910	Bayer	9.75
Titanium dioxide	Kemira 650	Kemira	4.80
Barium sulphate	Albaryt	Sachtleben	14.60
Calcium carbonate	Millicarb BG	Omya	6.20
Magnesium silicate	Finntalc M10 E	Finnminerals, today Mondo Minerals	6.80
Grind.			
Antiskinning agent	Borchinox M 2	Borchers	1.05
Glycol ether	Dowanol PM	Dow	1.00
Solvent	Butyl alcohol		2.00
Aromatic hydrocarbon	Xylene		10.20
Add components separately while mixing.			
			100.00
SPECIFICATIONS			
PVC in %			45.3
PVC / CPVC			0.8
Solids in %			69.8

Heubach formulation No. 245-01

06/00

SPECIFICATIONS

Vol.-% Anticorrosive pigment reg. pigment/filler

15.1

* = Registered trademark of Heubach GmbH. Our product specific and application information are based upon our current knowledge. They are non-binding and cannot be taken as a guarantee. The processing company must establish the suitability of individual products itself. As their use lies beyond our knowledge and control, we cannot accept any liability relating to the use of our products in particular applications. In addition to that, the legal rights of third parties must always be considered. The specification agreed between the customer and ourselves is the basis upon which our general sales and delivery conditions are set and is the deciding factor concerning any liabilities. Our standard specification is then valid if no specification has been agreed upon between the customer and ourselves.