

MONOLITE® RED 325402

ORGANIC PIGMENTS



DPP in Perfect Shape

A High Performance Red for Automotive
Coatings and more.

heubach

COMPETENCE IN COLOR

Product Description

Heubach's newest high performance red based on Diketopyrrolo Pyrrole (DPP) chemistry meets the highest weather fastness demands for automotive coatings.

MONOLITE® Red 325402 is a clean, medium shade opaque red pigment providing very high tinting strength.

Color Index	Pigment Red 254
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Chemical Type	Diketopyrrolo-Pyrrole
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Physical Data

Density [g/cm ³]	1,6	DIN EN ISO 787-10
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Specific Surface [m ² /g]	18,8	DIN EN ISO 66132
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Application Fields

Automotive Coatings	recommended
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Water-borne Paints	recommended
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Air-drying Alkyds	recommended
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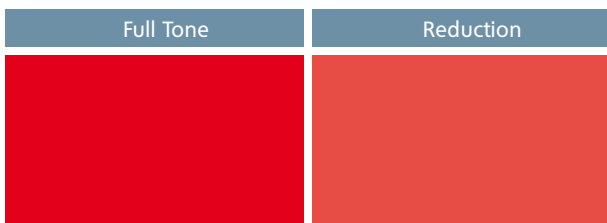
Baking Enamels	recommended
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Acid curing Systems	recommended
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Amine curing Epoxies	recommended
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Isocyanate cured Systems	recommended
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Fastness Properties		
Acid	5	DIN EN ISO 787-4
Alkali	5	DIN EN ISO 787-4
Overpainting	5	1)
Water	5	DIN EN ISO 2836
Butanol	5	DIN EN ISO 2836
Butylacetate	5	DIN EN ISO 2836
Xylene	5	DIN EN ISO 2836
MEK	5	DIN EN ISO 2836
White Spirits	5	DIN EN ISO 2836
Heat Resistance [°C]	200	2)
Light Fastness		DIN EN ISO 105-B01
Full Shade	8	
1:1 TiO ₂	8	
1/3 ISD	8	

1) Pigments were tested in an alkyd/melamine system with 30 minutes baking time at 160° C.

2) Pigments were tested in an alkyd melamine system. Temperature > 200° C DE ≤2

Due to the limitation of printing process, some slight variations between the color as illustrated may be observed.

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